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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/778,325	02/07/2001	Bruce S. Marks	A1019/20268	4861
3000 7	590 12/01/2005	EXAMIN		INER
CAESAR, RIVISE, BERNSTEIN, COHEN & POKOTILOW, LTD. 11TH FLOOR, SEVEN PENN CENTER 1635 MARKET STREET			FERGUSON, LAWRENCE D	
			ART UNIT	PAPER NUMBER
			1774	
PHILADELPH	IIA, PA 19103-2212		DATE MAILED: 12/01/2005	

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)
	09/778,325	MARKS, BRUCE S.
Office Action Summary	Examiner	Art Unit
	Lawrence D. Ferguson	1774
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	TE OF THIS COMMUNICATION 6(a). In no event, however, may a reply be tim ill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).
Status		
1) Responsive to communication(s) filed on 14 Se	eptember 2005.	
	action is non-final.	
Since this application is in condition for allowan closed in accordance with the practice under Expression in the practice of the condition of the conditi	·	
Disposition of Claims		
4) Claim(s) <u>1,3,11,14,28 and 31-33</u> is/are pending	in the application.	
4a) Of the above claim(s) is/are withdraw	• •	
5) Claim(s) is/are allowed.		
6) Claim(s) <u>1,3,11,14,28 and 31-33</u> is/are rejected	•.	
7) Claim(s) is/are objected to.		,
8) Claim(s) are subject to restriction and/or	election requirement.	
Application Papers		
9)☐ The specification is objected to by the Examiner		
10) The drawing(s) filed on is/are: a) acce	pted or b) objected to by the E	Examiner.
Applicant may not request that any objection to the d	lrawing(s) be held in abeyance. See	e 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction	on is required if the drawing(s) is obj	ected to. See 37 CFR 1.121(d).
11) The oath or declaration is objected to by the Exa	aminer. Note the attached Office	Action or form PTO-152.
Priority under 35 U.S.C. § 119		
12) Acknowledgment is made of a claim for foreign pa) All b) Some * c) None of:	oriority under 35 U.S.C. § 119(a)	-(d) or (f).
1. Certified copies of the priority documents	have been received.	
2. Certified copies of the priority documents		on No
Copies of the certified copies of the priori	ty documents have been receive	ed in this National Stage
application from the International Bureau		·
* See the attached detailed Office action for a list of	of the certified copies not receive	d.
Attachment(s)		
) Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948)	4) Interview Summary Paper No(s)/Mail Da	
Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date		atent Application (PTO-152)

DETAILED ACTION

Response to Amendment

1. This action is in response to the amendment mailed September 14, 2005.

Claims 1, 12, 28 and 31-33 were amended and claims 17 and 29-30 were cancelled rendering claims 1, 3, 11, 12, 14, 28 and 31-33 pending in this case.

The indicated allowability of claim17 and 30 is withdrawn in view of the newly discovered reference(s) to Touhsaent (U.S. 6,013,353). Rejections based on the newly cited reference(s) follow.

Claim Rejections – 35 USC § 103(a)

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 1, 3, 11-12, 14, 28-29 and 31-33 are rejected under 35 U.S.C. 103(a) as being unpatentable over Bourdelais et al (U.S. 6,472,034) in view of Touhsaent (U.S. 6,013,353).

Bourdelais discloses a multilayer, metallizable composite comprising core and surface layers (column 8, lines 60-67) where the material consists of a plastic film (column 7, lines 23-25) and comprising biaxially oriented polyolefin (column 7, lines 45-

48 and column 8, line 63). The core should be from 15 to 95% of the total thickness and the nonvoided skin(s) should be 5 to 85% of the sheet (column 9, lines 1-8). The voided biaxially oriented polyolefin sheets of Bourdelais provide opacity and whiteness to the composite (column 10,lines 48-52) where the material further comprises calcium carbonate (void creating additive) (column 12, lines 23-27). The reference discloses the material is a label, which is glue applied to a container (column 5,lines 25-30) which consists of cold glue sealing (column 4,lines 55-60). In instant claim 1, the phrases, 'oxidatively treated to receive a metal layer thereon' and introduces a process limitation to the product claim. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process." In re Thorpe, 777 F.2d 695, 698, 227 USPQ 964, 966. Further, process limitations are given no patentable weight in product claims. Bourdelais does not show that the layers have a thickness or weight percent as in instant claimed. However, such features are properties which can be easily determined by one of ordinary skill in the art. With regard to the limitation of the thickness and weight percent, absent a showing of unexpected results, it is obvious to modify the conditions of a composition because they are merely the result of routine experimentation. The experimental modification of prior art in order to optimize operation conditions (e.g. thickness and weight percent) fails to render claims patentable in the absence of unexpected results. All of the aforementioned limitations are optimizable as they directly affect the flexibility and durability of the label. It would

Page 4

have been obvious to one of ordinary skill in the art to make the label with the limitations of the thickness and weight percent since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. *In re Boesch*, 617 USPQ 215 (CCPA 1980). Bourdelais does not teach a metal layer on the outer surface of one of the outer skin layers.

Touhsaent teaches a metallized multilayer composite comprising a core layer, two outer skin layers and a metal layer on the surface of one of the skin layers (column 1, line 51 through column 2, line 7 and Figure 1). It would have been obvious to one of ordinary skill in the art to have employed the metal layer on the outside of one of the skin layers, as taught in Touhsaent, in the multilayer composite of Bourdelais because the metal layer provides improved durability and reflectivity for the multilayer composite.

Claim Rejections – 35 USC § 103(a)

4. Claims 1, 3, 11-12, 14, 28-29 and 31-33 are rejected under 35 U.S.C. 103(a) as being unpatentable over Bourdelais et al (U.S. 6,472,034) in view of Squier et al (WO 02/059860).

Bourdelais discloses a multilayer, metallizable composite comprising core and surface layers (column 8, lines 60-67) where the material consists of a plastic film (column 7, lines 23-25) and comprising biaxially oriented polyolefin (column 7, lines 45-48 and column 8, line 63). The core should be from 15 to 95% of the total thickness and the nonvoided skin(s) should be 5 to 85% of the sheet (column 9, lines 1-8). The voided biaxially oriented polyolefin sheets of Bourdelais provide opacity and whiteness to the

Art Unit: 1774

composite (column 10,lines 48-52) where the material further comprises calcium carbonate (void creating additive) (column 12, lines 23-27). The reference discloses the material is a label, which is glue applied to a container (column 5,lines 25-30) which consists of cold glue sealing (column 4,lines 55-60). In instant claim 1, the phrases, 'oxidatively treated to receive a metal layer thereon' and introduces a process limitation to the product claim. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process." In re Thorpe, 777 F.2d 695, 698, 227 USPQ 964, 966. Further, process limitations are given no patentable weight in product claims. Bourdelais does not show that the layers have a thickness or weight percent as in instant claimed. However, such features are properties which can be easily determined by one of ordinary skill in the art. With regard to the limitation of the thickness and weight percent, absent a showing of unexpected results, it is obvious to modify the conditions of a composition because they are merely the result of routine experimentation. The experimental modification of prior art in order to optimize operation conditions (e.g. thickness and weight percent) fails to render claims patentable in the absence of unexpected results. All of the aforementioned limitations are optimizable as they directly affect the flexibility and durability of the label. It would have been obvious to one of ordinary skill in the art to make the label with the limitations of the thickness and weight percent since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. In re Boesch, 617

USPQ 215 (CCPA 1980). Bourdelais does not teach a metal layer on the outer surface of one of the outer skin layers.

WO 02/059860 (WO '860) teaches a plastic label having a core layer and a first and second skin layer (page 8, first paragraph and fourth paragraph) where the metal layer is applied to the surface of an outer skin layer (page 8, last paragraph through page 9, first paragraph). It would have been obvious to one of ordinary skill in the art to have employed the metal layer on the outside of one of the skin layers, as taught in WO '860, in the multilayer composite of Bourdelais because the metal layer boosts gloss and enhances machineability (page 9, first paragraph).

Response to Arguments

5. Applicant's remarks of 35 USC 103(a) as being unpatentable over Bourdelais et al (U.S. 6,472,034) are moot based on grounds of new rejections.

Conclusion

6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Lawrence Ferguson whose telephone number is 571-272-1522. The examiner can normally be reached on Monday through Friday 9:00 AM – 5:30PM.

Application/Control Number: 09/778,325

Art Unit: 1774

Page 7

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Rena Dye, can be reached on 571-272-3186. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

L. Ferguson

Patent Examiner

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RENA DYE
SUPERVISORY PATENT EXAMINER

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